

Work Order ID

127814

-2 Split

127814

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Item ID: D3065-041

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Step Leg Assembly

13x

Start Date: 12/17/14

Start Qty: 20.00

20

Cust Item ID:

Required Date: 12/17/14

Req'd Qty: 20.00

20

Customer:

Reference:

Approvals:

Process Plan:

MJS

Date:

14-12-23

Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

D3065

Rev B

100

0.00

100

Small Fab

Small Fab

Memo

0.00

Small Fab

Assemble as per Dwg D3065 and Identify as D3065-041

13x

15/02/05

DAS
36
9-89

110

QC5- Inspect part completeness to step on W/O

0.00

110

QC

Memo

0.00

Quality Control

DAS
30
9-89

13

15/02/06

120

Identify as per dwg & Stock Location: WA003 0.00

120

Packaging

Memo

0.00

Packaging

13x

02 15/02/06

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Item ID: D3065-041

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Step Leg Assembly

Start Date: 12/17/14 Start Qty: 20.00

20

Cust Item ID:

Required Date: 12/17/14 Req'd Qty: 20.00

20

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursTool ID Tool # Plan Accept Reject Reject Insp.
Code Qty Qty Number Stamp

130

QC21- Final Inspection - Work Order Release

0.00

130

QC

Memo

0.00

Quality Control

MCS 15-02-0915.2-9

Picklist Print

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Work Order ID: 127814

127814

Parent Item: D3065-041

D3065-041

Parent Item Name: Step Leg Assembly

Start Date: 12/17/14

Required Date: 12/17/14

Start Qty: 20.00

Required Qty: 20.00

Comments: IPP Rev: C02.11.01 Incorporated D3066-1 IPPKJ/RF

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3065-1 *D3065-1* Step Spacer		Manufactured	No			100	Each	51.0000	1	20		15/02/05	DAS 36 9-89
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				GA				51					
				115848	✓			4					
				123503	✓			47					
D3065-3 *D3065-3* Step Spacer		Manufactured	No			100	Each	52.0000	1	20		15/02/05	DAS 36 9-89
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				GA				52					
				123315				31					
				124119				21					
D3065-5 *D3065-5* Step Leg		Manufactured	No			100	Each	121.0000	2	40		15/02/05	DAS 36 9-89
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				GA				121					
				123424	✓			43					
				124311				78					
D3065-7 *D3065-7* Step Spacer		Manufactured	No			100	Each	57.0000	1	20		15/02/05	DAS 36 9-89
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				GA				57					
				123336				37					
				124152	✓			20					

Picklist Print

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Work Order ID: 127814

Parent Item: D3065-041

Parent Item Name: Step Leg Assembly

127814

D3065-041

MS20470AD4-4

Purchased

No

100

Each

Start Date: 12/17/14

Start Qty: 20.00

Required Date: 12/17/14

Required Qty: 20.00

7,621.000

30

600

**

MS20470AD4-4

Rivet, Universal Head

DAS
36
9-89

15/02/05

Location

Loc Qty

Loc Code

CCK004

4560

M125445

4560

GA

473

M130224

473

ST273A

2575

M130224

2575

ST310

13

118614

13

600

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Shop Packet Print

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